



## MAHARASHTRA STATE BOARD OF TECHNICAL EDUCATION (Autonomous)

(ISO/IEC -270001 – 2005 certified)

## **SUMMER -2019 EXAMINATION**

Subject code: 22403 Model Answer

## **Important Instructions to examiners:**

- 1) The answer should be examined by keywords and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language error such as grammatical, spelling errors should not be given more importance. (Not applicable for subject English and communication skill).
- 4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figure drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In the some cases, the assumed constants values may vary and there may be some difference in the candidates answer and model answer.
- 6) In case of some questions credit may be given by judgment on part of examiner of relevant answer based on candidates understanding

Q.	Question and Model Answers	Marks
No.		
Q. 1	Attempt any FIVE of the following	10
a)	Write two merits of roadways over railways	
	1. They provide door to door service.	
	2. In hilly or mountainous region, roads are the only means of conveyance.	1 M
	3. They help to provide medical aid to remote places.	each
	4. They transport men and material from one part to other speedily and easily.	Any two
	<ol><li>A number of small units like rickshaw, cars, scooter etc are available for personalized transport.</li></ol>	
	6. The roads can be improved in terms of width and nature of surface as the demand of traffic grows.	
	7. Starting and destination points need not be necessarily defined.	
b)	List the types of rail gauge.	
	1. Broad gauge = 1676 mm	
	2. Meter gauge 1000 mm	1/2 M
	3. Narrow gauge = 762 mm	each
	4. Light gauge =610 mm	
c)	Define cant deficiency and negative cant.	
	Cant deficiency: The difference between the equilibrium cant, necessary for maximum	
	permissible speed on a curved railway track and the actual cant provided is known as cant	1 M
	deficiency.	each
	OR	



	,	
	Cant deficiency: is the amount by which the actual superelevation falls short of the	
	equilibrium superelevation.	
	<b>Negative cant:</b> The elevation of outer rail below the inner rail of a turnout or branch track	
	at the place where it meets the main track on a curve is called as negative cant or negative	
	super elevation.	
d)	Give two purposes of station yard.	
	I. Passenger bogie yards provide facilities for the safe movement of the passengers	
	and vehicles for the passenger.	
	II. Goods yard provide facilities for receiving, Loading, Unloading and delivery of goods	1 M
	and movement of goods vehicle.	each
	III. Marshalling yards provide facilities of receiving train and other loads, sorting out	
	and forming new trains and their dispatch onwards.	
	IV. Locomotive yards provide facilities for coaling, watering, repairing, oiling, cleaning	
	etc for servicing and maintenance of locomotive.	
e)	Write the necessity of temporary bridge.	
	I. These bridges help in facilitating the construction of permanent bridges.	
	II. When the bridges are required for shorter period or at the earliest time for	
	temporary purpose.	1 M
	III. Temporary bridges are required under emergency conditions.	each
	IV. Temporary bridges are easy in construction and suitable for light traffic.	
f)	List out the components of left hand turnouts.	
	I. Stock rails	
	II. Lead rails	
	III. Check rails	1/2 M
	IV. Splice rails	each
	V. Tongue rails	
	VI. Wing rails	
	VII. Stretcher bar	
	VIII. Point rails	
	IX. Toes of switch	
	X. Throw of switch	
	XI. Nose of crossing	
	XII. Main track	
	XIII. Branch track	
	XIV. Crossing angle.	
g)	Classify tunnels based on its purpose.	
	I. Railway tunnel	
	II. Highway tunnel	1 M
	III. Navigation tunnel	each
	IV. Subway tunnel	(any
	V. Pedestrian tunnel	two)
	VI. Water supply tunnel	
	VII. Sewer tunnel	
	VIII. Hydro – electric power tunnel	
	IX. Tunnels for industrial use.	
0.3	X. Tunnels for intake and conveying public utilities.	43
Q. 2	Attempt any THREE of the following.	12
a)	Write the ideal requirements of permanent way.	
	Ideal requirements of permanent way:	
	I. The gauge should be uniform and correct.	1 M
	II. The alignment should be correct and the rails should be at the same level on	each



	1		
		straight portion.	
	III.	The track should be resilient. (i.e. there must be a certain amount of elasticity in the	
		track)	
	IV.	The gradient should be uniform and any change in gradient should be followed by a	
	l	smooth curve.	
	V.	The track should have enough lateral strength so that alignment is maintained.	
	VI.	Points and crossings and rail joints should be perfectly designed and maintained.	
	VII.	The radii and superelevation on curves should be properly designed and maintained.	
	VIII.	The drainage system must be perfect.	
	IX.	Fixtures and fastenings should be strong enough to withstand the stresses.	
	X.	It should not have excessive rail joints.	
	XI.	There should be adequate provision for easy renewals and replacements.	
	XII.	The load of the train should be distributed uniformly over the permanent way.	
b)	Explai	n the functions of ballast.	
	I.	To distribute uniformly the load from the sleepers over a large area of formation or	
		subgrade.	
	II.	To hold the sleepers in their correct position and preventing their lateral	
		movements.	1 M
	III.	To prevent the growth of weeds inside the track.	each
	IV.	To drain off the rain water from the track quickly and to provide well drained	
		foundation bed immediately below the sleepers.	
	V.	To provide cushion effect to the track since it acts as an elastic medium between	
		the sleepers and the formation.	
	VI.	To provide a firm bed for the sleepers to rest upon.	
	VII.	To protect the top surface of formation.	
	VIII.	To provide an easy method for track adjustment and gradients without any	
		disturbance to formation.	
c)	Classif	y the bridges based on:	
	ı.	Span of bridge	
	II.	Purpose of bridge	
	Classif	ication of bridges according to span.	
	1.	Culverts	
	II.	Minor bridges	
	III.	Major bridges	2 M
	IV.	Long span bridge	
	Classif	ication of bridges according to purpose:	
	I.	Aqueducts	
	II.	Viaducts	2 M
	III.	Foot Bridges	
	IV.	Highway Bridges	
	V.	Railway Bridges	
d)		s the factors affecting selection of rail gauge	
	Δ	Cost of construction.	
		e is little increase in the initial cost if we select a wider gauge (say B. G.)	1 M
		nis is due to the following reasons:	each
	'.'	The cost of earthwork, ballast, sleepers, rails etc. would increase with increase in	Cacii
	'.	gauge width.	
	П.	There is little increase in the acquisition of land for permanent track with increase	
	""	in gauge.	
	III.	The cost of rolling stock is independent of the gauge used. For the same volume of	
1		traffic.	
1			



	B. Volume and nature of traffic	
	It is evident with greater traffic volume and greater load carrying capacity, the trains	
	should be run by a better traction technique or by better locomotive.  C. Development of the area	
	Narrow gauge can be used to develop the thinly populated areas by joining the poor	
	developed areas with developed or urban areas.	
	D. Physical features of the country.	
	Use of narrow gauge is warranted in hilly regions where broad and meter gauge are	
	not possible due to steep gradients and sharp curves.	
	E. Speed of movement	
	The speed of a train is almost proportion to the gauge. Speed is the function of	
	diameter of wheel, which in turn is limited by the gauge. The wheel diameter is	
	generally 0.75 times that of gauge. Lower speeds discourage the customers and so far	
	maintaining high speeds, the broad gauge are preferred.	
Q.3.	Attempt ANY THREE of the following	
a)	Factors affecting site selection for construction of bridge	
	Following factors affect the selection of site for a bridge:	
	(1) Width of river: The width of river indicates length of bridge.	
	It is desirable to have well defined and a narrow channel at bridge site as far as	1 Mark
	possible which will help in providing least possible length of bridge.	each
	The smaller the width of river, the cheaper will be the bridge in its initial cost as well	Cucii
	as maintenance cost.	
	(2) A straight reach :	
	The river should have straight reach over a reasonable long distance on upstream side	
	and downstream side of the bridge site so that the utility of bridge can be maintained	
	for the design period.	
	On the other hand the curved reach of river is not desirable as it creates problems	
	during construction and maintenance of bridge.	
	(3) Foundations :	
	The nature of soil at bridge site should be such that good sound foundations should	
	be available at reasonable depth.	
	Such type of bridge site will save expense, labour and time required.	
	(4) Connections with roads :	
	The bridge is constructed to connect the road on either side of a river.	
	The bridge site should therefore form a proper link between the roads on either side	
	of a river.	
	The approaches at the bridge site should be such that the do not involve heavy	
	expenditure.	
	(5) Firm embankments:	
	The embankment at bridge site should high, permanent, straight, solid and firm.	
	Such embankments will not get disturbed at the time of heavy floods and they do not allow the course of stream toalter.	
	(6) Materials and labour :	
	The site of the proposed bridge should be such that labour, construction material	
	should easily available nearby site.	
	The transportation charges for material and labour at the bridge site should be	
	minimum.	
	This type of bridge site will provide economy in the overall cost of construction.	
	(7) Right angle crossing:	
	At bridge site, the direction of flow of water should benearly perpendicular to the	
<b>4</b> I 1	•	



b)	This type of site will help in providing square alignment of bridge which will result in easy and economy in bridge construction.  (8) Velocity of flow:  The velocity of flow at bridge site should be between the range of non - silting and non-scouring.  This type of site will result in minimum maintenance cost.  (9) Scouring and silting:  There should be no scouring and silting at bridge site, which will result in minimum maintenance cost.  (10) Minimum obstruction to water way:  There should be minimum obstruction to natural waterway at the site of bridge.  (11) Sound, economical and straight approaches:  The bridge site should provide sound, economical and straight approaches.  In case of curved alignment, the bridge should be on the tangent and not on the curve, since it is difficult to construct and maintain a curved bridge.  (12) Free board:  Sufficient free board should be available for the passage of boats, ships under the bridge superstructure if the river is used for navigation  Define the following  a) Economic Span b) Afflux c) Scour Depth d) Freeboard  a) Economic Span  The span for which the total cost of the bridge is minimum is knownas economical span of a bridge.  b) Afflux  It is the rise in water surface of water — course, caused due to the obstruction by the bridge in the flow of water.  Or  The heading up of the water above its normal level while passing under the bridge is called afflux.  c) Scour Depth:-  The depth upto which a flowing stream erodes soil is known as scour depth  d) Freeboard:-  Its is the difference between the HFL after allowing the afflux, if anuy,	1 Mark each
	and the lowest point on the under side of the bridge super structure is called free board.	
c)	Explain the functions of the following  i) Pier ii) Abutment iii) Bearing iv) Wing wall	
	<ol> <li>i) Functions of Pier:         <ol> <li>i) To divide the length of bridge into suitable number of spans.</li> <li>ii) To transfer the load from bridge superstructure to subsoil through foundations</li> </ol> </li> <li>ii) Functions of abutment:         <ol> <li>To retain the earth pressure of embankment of the approaches.</li> <li>To support the bridge superstructure and to transmit the load from itto the subsoil lying underneath.</li> <li>To finish up bridge so that it can be put for use./ To provide finalformation level to the bridge superstructure</li> <li>To transmit the reaction of superstructure to the foundation</li> </ol> </li> </ol>	1 Marka ny one 1/2 Mark any two



	iii)Functions of bearings:	1/2
	a. To distribute the load received over large area.	Mark
	b. To allow for longitudinal expansion or contraction due to changesin the	any
	temperature.	two
	c. To allow for angular movement at support due to deflection ofgirders.	
	d. To allow for vertical movement due to sinking of supports.	
	e. To transfer horizontal forces occurring due to application of brakesto the vehicle etc.	
	f. To keep the compressive stress within safe limits.	
		1Mark
	iv)The functions of wing walls are as follows:	any
	1. To retain the earth banks of the river.	one
	2. To protect the earth banks from the action of water.	
d)	Write the function of bridge bearing. Also write its types.	
	Function of bridge bearing:	
	1) To distribute the load received over large area.	
	2) To allow for longitudinal expansion or contraction due to changes in the	1/2
	temperature.	Marks
	3) To allow for angular movement at support due to deflection of girders.	
	4) To allow for vertical movement due to sinking of supports.	Any
	5) To transfer horizontal forces occurring due to application of brakes to the	four
	vehicle etc.  6) To keep the compressive stress within sefe limits.	
	6) To keep the compressive stress within safe limits.	4.0
	Types of Bearing: A. Fixed Bearing:	1/2
	1. Fixed Plate Bearing	Marks
	2. Deep Base Bearing	Any
	3. Rocker Bearing	two
	4. Knuckle Bearing	
	B. Expansion Bearing:	1/2
	1. Sliding Plate Bearing	Marks
	2. Deep cast with curve plate	
	3. Rocker bearing with curved base	Any
	4. Rocker & roller bearing	two
Q.4.	Attempt ANY THREE of the following	12M
a)	Write two advantages and two disadvantages of prestressed bridge.	12111
<i>a)</i>	ADVANTAGES OF PRESTRESSED BRIDGE	
	1) have higher load carrying capacity	1/2
	2) fewer expansion joints	1/2
	3) Reduced deflection of girders.	Mark
	4) Lighter construction.	any
	5) More aesthetic appearance.	four
	6) More effective use of precast members.	
	7) Better resistance to fatigue due elimination of cracking of its members under	
	severe traffic loads.	
	8) Less cost of maintenance.	
	DISADVANTAGES OF PRESTRESSED BRIDGE	
		1 Mark
	Use of high tensile steel results in high cost     Skill supervision required.	Any
	2) Skill supervision required. 3) Special equipment are required.	two
<u></u>	3) Special equipment are required.	



		21.01.122
b)	Explain the sequential steps involved in bridge construction.	
	Following are the steps involved in bridge construction	
	Proposal:- Necessity of bridge hydraulic data collection	
	Site selection	
	Administrative approval	
	Technical sanction	1/2
	• Estimate	
	Sanctioned estimate	Mark
	Design calculation	each
	Details of estimate	
	Tendering process	
	• Soil testing	
	<ul> <li>Construction-substructure, super structure</li> </ul>	
	Completion report	
	<ul><li>Open to traffic</li></ul>	
	open to traine	
C)	Describe fore-poling method of tunneling in soft rock.	
	FORE-POLING METHOD	
	It is an ancient method of tunneling, but now it has been replace by compressed air	
	method. Thismethod needs large quantity of timber for supporting the ground. This	2M
	method used for the construction of small dimensions tunnels required for laying	
	sewers, gas, pipes etc. it is slowand tedious. In this method, a frame in the form of	
	letter 'A' is prepared and placed near the face of the tunnel covered with suitable planks as shown in fig. The poles are then inserted at the top and continued to a depth	
	upto which they can beeasily taken up. These poles are supported by verticals	
	posts. Now excavation can be done under the forepoles. The excavations are also done	
	on sides and are supported by suitable timbering. In this way the full section of the	
	tunnel is excavated.	
	1200 mm	
	Post (150 mm x 150 mm)	2M
	[600 mm	
	<u> </u>	
	Wedge 1800 mm Wedge	
	(a) Front view	
	Soft soil Top level of tunnel	
	TOTAL	
	Wooden support Wooden	
	( Props ) Support Wedge ( Props )	
	Sheeting	
	Sneeting Sneeting	
	Rottom hard Wedge	
	of tunnel (b) Forepoling method	



d)	Draw the labelled sketches of the following  i) Splayed wing wall  ii) Return wing wall	
	i) Splayed wing wall  Approach  Approach  Approach  Played wing wall  ii) Return wing wall	2 Marks
e)	Approach  Return wing wall  Give the points to be observed during pre-monsoon and post monsoon	2 Marks
	Pre-Monsoon Inspection  The inspection shall cover the following points  Foundation and substructure  Protective works  Superstructures  Detailed inspection of steel works of girder  Obstruction of water way  Inspection of drainage system  Development of cracks	1/2 Marks any four
Q.5	Post Monsoon Inspection  The inspection shall cover the following points  Condition of slab girder, footpath, Drainage system  Condition of substructure, superstructure  Inspection of Development of cracks  Condition of Approaches of bridge  Attempt any TWO of the following	1 Marks Any two
a)	Explain the causes of creep of rail. Suggest preventive measures against it.	± MITA ₹
Ans	Causes of creep:  1. Wave action or Wave Theory:  Wave motion is set-up in a resilient track by the moving wheel loads. The train wheels causes depression under themselves forming lifts or crests. With movement of wheels, the lifts on front of the moving wheels are carried forward whereas the lifts at the rear of the moving wheels get back to their normal position. Thus, the rails are	



	DEGREE & DI	
	ENGINEER	2
pushed forward which causes creep in the forward direction.		
2. Percussion Theory:		
The rail creep is due to impact of wheels at the end of facing rail at each fish plate		
joint as shown in figure. When the wheel pass over such a rail joint the trailing rail	1 mark	
depresses down and the wheel give impact to the end of facing rail, which results	each	
creep in forward direction.	(any	
3. Accelerating or Starting of a train:	three)	
At the time of accelerating or starting of a train, the engine wheels give a backward		
thrust which tends to push the rails backwards, causing creep in the backward		
direction.		
4. De-accelerating or Stopping the train:		
When the train is de-accelerated or stopped, the braking effect tends to push the rail		
forward. Thus, causing the creep in the forward direction.		
5. Expansion and contraction of rails due to variation in		
temperature:		
Creep may also be caused due to unequal expansion, contraction of rails due to		
variation in temperature.		
6. Intensities of Traffic:		
In a single line track, the creep will be resulted in the direction of heavy intensity of		
traffic. In a double line track, the creep occurs in both the tracks in the direction of		
movement of trains.		
7. Alignment of the track:		
Creep is greater on curved portion than on straight portion of the track.		
8. Gradient of the track:		
Creep is more on a track with steep gradient, particularly, if the trains move		
downwards with heavy loads.		
Creep Prevention:		
1. Pulling back the rails.	1 mark	
2. Use of steel sleepers.	each	
3. Using Anchors/Anti-creepers.	(any	
4. By increasing number of sleepers per rail length.	three)	
Explain the necessity of tilting of rail with neat sketch		
In case the rail of track are placed in vertical position ,the top surface will not come		
in full contact with the treads of wheels of a train due to coning of wheels and the		
pressure of wheels will always be exerted near the inner edges of the rails. Therefore,		
the rails will wear out quickly .To make full contact of top surface and thereby		
reducing the wear of rails in this way, these are placed at an inward slope of 1 in	4Mark	
20.which is known as tilting of rails.	4Mark S	
The tilting of rail is achieved by providing a cut in the wooden sleeper called as	. J	
"Adzing". Canted bearing plates can also be used in wooden sleepers to provide		

tilting of rails. Steel, CI and PSC sleepers have in built slope on the bearing surface

b)
Ans

to provide tilting of rails.



	Vertical  Vertical  Outer wheel  Slope of thread wheel = 1:20  Axle  Gap or clearance Outer rail  No clearance  (Adzing)  Adzing of sleeper to facilitate tilting rails  Tilting of Rail	2Mark s
c)	Explain the duties of following personnel's in rail track maintenance:  (i) Permanent Way Inspector  (ii) Gang Mate  (iii) Key Man	
Ans	Duties of permanent way inspector -  1. The duties of permanent way inspector are as follows;  2. The PWI is personally responsible for maintaining the track in good condition for the passage of trains. For this purpose, he travels over the track by push trolley and watches the defects of the track and arranges the repair of the defective track by his gang.  3. He is responsible to carry out the renewals of rails and sleepers.  4. He should maintain the record of wear of rails in his section. He should check out the programme for lubrication of rail joints in such a way that the entire rail joint are lubricated on a year during winter season.  5. He is responsible to maintain the correct gauge, super elevation on curves and removal of creep etc.  6. He should supervise the work of his gang regularly.  7. He should see the welfare of his gang man.  8. Level crossing under his charge must be maintained in perfect condition. During this visit to level crossing, he should check the working of gateman also. If necessary he should issue instructions to the gateman.  9. At the time of accident, he is responsible to store the traffic in the shortest possible time. He should also find out the causes of accident.  10. He should prepare the estimates of the maintenance work and should report the progress to his seniors.	½ M each for any four
	<ol> <li>Duties of gang mate-</li> <li>Gang mate means the person in charge of gang of work men employed on permanent way.</li> <li>He is responsible for the maintenance of track.</li> <li>It is his duty to arrange for tools and other requirement for his gang.</li> </ol>	1/2 M each for any four



	4. He has to allot duties to each of his gang man and to shock their work	<u> </u>
	4. He has to allot duties to each of his gang man and to check their work.	
	5. He has to maintain record of work, reports of key man.	
	Duties of Keyman-	
	1. The position of a Keyman in his gang is next to the Gangmate and hence, in his	½ M
	absence the Keyman is to perform his duties	each
	2. He is responsible for the upkeep of all fastening and rail joints in the track of his	for any
	section.	four
	3. He is to walk on the whole section to inspect fastening and joints every day.	
	4. He is to tight all the fittings like fish bolts, spikes, sleepers, keys etc. found loose	
	during his inspection.	
	5. He should grease fish plates and oil fish bolts.	
	6. He should open and refit all joints at least once in a year	
Q.6	Attempt any TWO of the following	12 M
a)	Describe the survey work required for proposed tunnel construction work.	
Ans	The survey work involved following operations:	
Alls	i) Locating centre line of the tunnel on ground :	
	The initial procedure is to carry out a preliminary survey.	
	• After fixing the route for the tunnel, its centre line (alignment) is accurately	
	set out on the hills or ground.	1Mark
	• When the length of tunnel is small; the centre line can be located by means of	any
	theodolite.	two
	• When the tunnel is long, and to be constructed under high mountains, the	
	centre line is set out by triangulation preferably with the help of a micrometer	
	transit theodolite.	
	ii) Constructing the shaft over the centre line:	1Mark
	After locating centre line, shaft constructed at suitable intervals for transferring the centre line to inside the tunnel	IIVIAIK
	iii) Transferring the alignment to inside of the tunnel:	
	• After constructing the shafts, the alignment of the tunnel is to be transferred	
	down the shafts.	1 Mark
	• Two plumb bobs are suspended inside the shaft by lowering both plumb bobs	any
	to the bottom of the shaft, two points are marked.	two
	• The line joining the points represents the centre line of the tunnel marked on the ground.	
	• This line is further extended into the tunnel, as work advances, by theodolite	
	placed in the shafts.	
	Wire Masonry pillar	
	G L	
		1M
	Plane wire ————————————————————————————————————	(any
	Shaft Shaft	one dia.)
		uia.)
	Plumb	
	Transferring the alignment (centre line) at the bottom of the shaft	



b) Ans	Shaft Plane wire Spad Tunnel Tunnel Transferring the alignment to inside of the Tunnel Discuss the purposes of tunnel lining: 1. To provide the correct, desired shape to the tunnel. 2. To support the loosened rock pieces during blasting. 3. To increase the structural strength of soft places in the tunnel. 4. To improve the appearance of tunnel. 5. To prevent percolation of water inside the tunnel. 6. To reduce the maintenance cost of tunnel.	1Mark any six
	6. To reduce the maintenance cost of tunnel.  7. To house electrical fitting.	
	8. To withstand soil pressure when driven in soft rocks.	
c)	Explain the tunnel ventilation using mechanical method.	
Ans	<ul> <li>Mechanical method: Mechanical ventilation is done by blowing fresh air into a tunnel or by exhausting the foul air or dust from the tunnel by any system listed below: </li> <li>(1) Blowing process: <ul> <li>In this method of mechanical ventilation, fresh air is forced by on e or two blowers through the ducts, provided in the tunnel.</li> <li>By this method, positive supply of fresh air at the working place can be obtained.</li> <li>But the disadvantage lies in that the foul air, smoke and dust slowly move out, fogging the atmosphere inside the tunnel, especially in long tunnels.</li> <li>This method is also known as propulsion method.</li> </ul> </li> </ul>	1 Mark any two
	<ul> <li>(2) Exhausting process:</li> <li>In this method of mechanical ventilation, air is sucked by one or two exhaust fans installed near the tunnel heading.</li> <li>This creates vacuum due to which fresh air enters inside the tunnel.</li> <li>This method has the special advantage of quick removal of dust and smoke from the working face.</li> <li>This method is also known as vacuum method.</li> </ul>	1 Mark any two

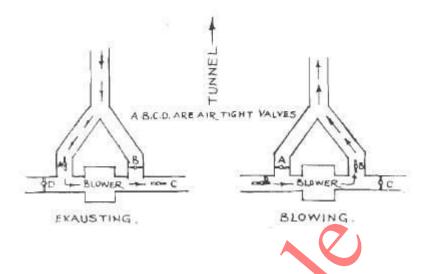


## (3) Combination of blowing and exhausting process:

• In this method, blower and exhaust fans are provided for forcing fresh air in the tunnel and sucking foul air from the tunnel.

1Mark

• The blower and exhaust fans are installed in suitably spaced inlet and outlet shafts connected to the tunnel.



1Mark